Abbreviations list

OR Logic OR

XOR Exclusive OR

SELECT Select

TON Timer ON

TOF Timer OFF

TP Pulse Timer

R-TRIG Rising Trigger

F-TRIG Falling Trigger

MUL Multiply

DIV Divide

AD Add

SUB Subtract

LT Lesser Than

GT Greater Than

LE Lesser or equal

GE Greater or equal

EQ Equal

NE Not Equal

RS Reset before Set

SR Set before Reset

MAX Maximum

MIN Minimum

LIMIT Limit

CTU Up Counter

CTD Down Counter

CTUD Up-Down Counter

PULSE Pulse